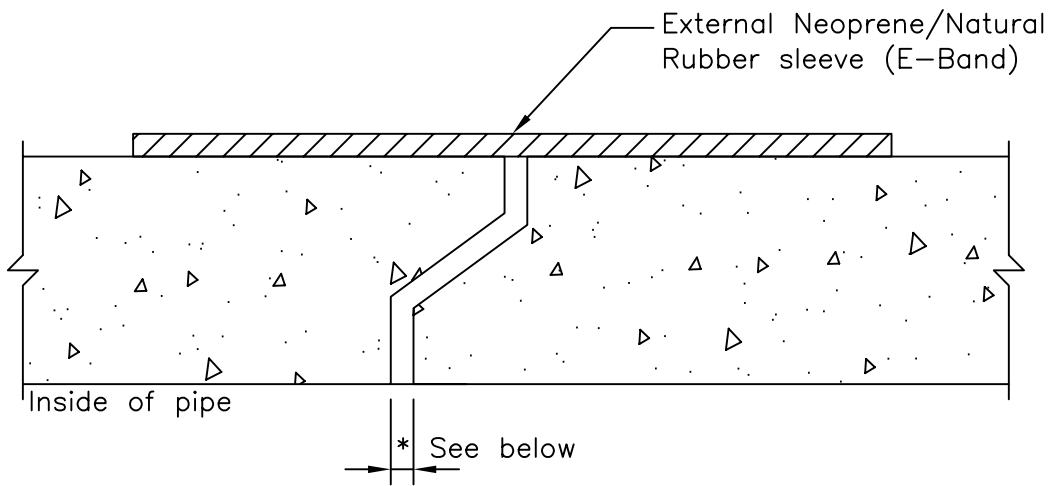


TYPE A



TYPE B

Type A Joint *	Up to 23mm	24 – 33mm	Greater than 33mm
Type B Joint *	0–5mm	6–15mm	Greater than 15mm
Condition(s)	Satisfactory joint, acceptable laying tolerance.	Only acceptable joint when gaps are epoxy filled. Bond breaker to be applied to one face of the joint.	Unacceptable joint – pipes must be relaid.

Note:

1. Type A and B Joints to be used for pipes >1m in diameter.
2. Pipes to be manufactured to NZS 3107:1978
3. Type A joint to be either cement mortar filled or have E band

MANARC
 MANUKAU CITY APPROVED
 REQUIREMENT

UPDATED:
 OCT 2003

DETAIL No:
 MD-8

DETAIL:
 FLUSH JOINTING FOR STORMWATER
 PIPES

MANUKAU CITY COUNCIL